



Durable Labels that Last

5685 Clear Plastic

Description: This flexible, yet strong plastic label works well for prime labeling and in variable printing applications.

It comes with an aggressive, all temperature, yet "glove-friendly" adhesive engineered to work in a wide range of labeling conditions. It has high initial tack and permanently bonds to most surfaces including challenging small circumferences and low-surface-energy plastics making it ideal for blow on applications. Its special formula is also good for warm and hot fill applications.

Recommended Printing Ribbons: Recommended Printing Ribbons:

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| Direct on 685 | - Use T84 Resin (for chemical resistance) |
| | - Use T68 Resin (for easy yet durable print) |
| On White Print Block | - Use T96 Resin |

Regulatory & Compliance:

FDA 21 CFR 175.105 for Indirect Food Contact
 FDA 21 CFR Part 801 for Natural Rubber Content
 FDA 16 CFR 1500.3 for Oral Toxicity
 FDA 15 CFR 1500.3 (c) for Primary Dermal Irritation

CONEG for Heavy Metal
 Toy Safety
 RoHS Compliant

	Face Stock	Adhesive	Liner
Type	Plastic	Permanent Acrylic	Silicone Paper
Color	Gloss Clear	Clear	White
Caliper	2.0 mil	0.05 mil	3.2 mil
Basis Weight	31.5# / 3300 ft ²	-	51# / 3000 ft ²
Min. Application Temp.	-	-10°F (-23°C)	-
Service Temp. Range	-	-65°F to 200°F (-54°C to 93°C)	-
Total Construction	5.7 mil		

	Temperature	Humidity	Shelf Life
Recommended Storage Conditions	70°F	35% to 85% R.H.	One Year

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All descriptive information, typical performance data, and recommendations for this product should be used solely as a guide. Furnishing such information is merely our attempt to assist you as indicated by your requested application. These specifications do not constitute a warranty under any varying results. All labels are sold with the understanding that the purchaser has independently tested and determined the suitability of the product for the intended application.

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